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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
09/840,077	04/24/2001	Patrick Michael McCaffrey	ROC920010057US1-IBM 204	2562
75	90 09/10/2002			
Robert H. Berdo, Jr. RABIN & CHAMPAGNE, P.C. Suite 500			EXAMINER	
			OJINI, EZIAMARA ANTHONY	
1101 14th Street, N.W. Washington, DC 20005			ART UNIT	PAPER NUMBER
···· ·································			3723	
			DATE MAILED: 09/10/2002	+

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)			
	09/840,077	MCCAFFREY ET AL.			
Office Action Summary	Examiner	Art Unit			
	Anthony Ojini	3723			
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, - Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b). Status	36(a). In no event, however, may a reply be time within the statutory minimum of thirty (30) days fill apply and will expire SIX (6) MONTHS from the apply and will expire SIX (6) MONTHS from the apply and APANDONE.	s will be considered timely. the mailing date of this communication.			
1) Responsive to communication(s) filed on 24 A	<u>pril 2001</u> .				
2a) This action is FINAL . 2b) ⊠ Thi	s action is non-final.				
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213. Disposition of Claims					
4)⊠ Claim(s) <u>1-20</u> is/are pending in the application.					
4a) Of the above claim(s) is/are withdraw	n from consideration.				
5) Claim(s) is/are allowed.					
6)⊠ Claim(s) <u>1-20</u> is/are rejected.					
7) Claim(s) is/are objected to.					
8) Claim(s) are subject to restriction and/or	election requirement.				
Application Papers	·				
9)☐ The specification is objected to by the Examiner.					
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.					
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
11) The proposed drawing correction filed on		ed by the Examiner.			
If approved, corrected drawings are required in reply to this Office action.					
12) The oath or declaration is objected to by the Exa	miner.				
Priority under 35 U.S.C. §§ 119 and 120					
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).					
a) ☐ All b) ☐ Some * c) ☐ None of:					
1. Certified copies of the priority documents					
2. Certified copies of the priority documents	have been received in Application	n No			
 3. Copies of the certified copies of the priorit application from the International Bure * See the attached detailed Office action for a list of 	au (PCT Rule 17.2(a)).	•			
14) Acknowledgment is made of a claim for domestic					
a) The translation of the foreign language provi	sional application has been recei	ved.			
Attachment(s)					
) Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Informal Par	PTO-413) Paper No(s) tent Application (PTO-152)			
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Art Unit: 3723

DETAILED ACTION

Oath/Declaration

The oath or declaration is defective because: pages of the declaration power of Attorney are torn.

Claim Rejections - 35 USC § 112

The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

Claims 10-20 are rejected under 35 U.S.C. 112, first paragraph, as containing subject matter which was not described in the specification in such a way as to enable one skilled in the art to which it pertains, or with which it is most nearly connected, to make and/or use the invention. The cooperative relationships between the method of preparing a disk and providing at least a first disk and a second disk, stacking the first disk on the second disk, and providing a powder between the s surface of the first disk and a surface of the second disk, lacks structural mean. Method claims must positively recite each step involved in preparing a disk, including providing the necessary structure.

Claims 2-8, are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. **In claim 2**, line 2, the phrase "glass or glass-ceramic" is unclear which element applicant is referring to.

Art Unit: 3723

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Tolles et al.

With respect to claims 1,3-7,9-12,18-20, Tolles et al. disclose a plurality of disks, stacked 42 and submerged in deionized liquid bath 302 which spaced apart the disks and prevents any adhering slurry from hardening on the stacked of the disks (see fig. 1). Tolles et al. also disclose a method of storing a plurality of disks, comprising the following steps: providing at least a first disk and a second disk; stacking the first disk on the second disk; and providing a deionized liquid between the surface of the first disk and a surface of the second disk. Tolles et al. further disclose step of unstacking the disks utilizing the deionized liquid as a separation aid (see figs. 70D,70C,70E). Tolles et al. fail to disclose a powder disposed between the disks. Tolles et al. also fail to disclose the powder is comprised of an inorganic material that is selected from the group consisting of carbonate, calcium magnesium carbonate, calcium phosphate, magnesium carbonate, magnesium borate, magnesium oxide, magnesium phosphate, and clay.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to provide apparatus of Tolles et al. with a powder disposed

Art Unit: 3723

between the disks, which is comprised of an inorganic material that is selected from the group consisting of carbonate, calcium magnesium carbonate, calcium phosphate, magnesium carbonate, magnesium borate, magnesium oxide, magnesium phosphate, and clay, since it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended use as a matter of obvious design choice. *In re Leshin*, 125 USPQ 416. See also *Ballas Liquidating Co. v.*Allied industries of Kansas, *Inc.* (DC Kans) 205 USPQ 331.

With respect to claims 2,17, Tolles et al. fail to disclose each disk comprises a glass. It would have been obvious to one having ordinary skill in the art at the time the invention was made to provide apparatus of Tolles et al. with a plurality of glass disks, since it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended use as a matter of obvious design choice. *In re Leshin*, 125 USPQ 416. See also *Ballas Liquidating Co. v. Allied industries of Kansas, Inc.* (DC Kans) 205 USPQ 331.

With respect to claim 8, Tolles et al. fail to disclose the optimum value as claimed by the applicant. It would have been obvious to one having ordinary skill in the art at the time the invention was made to provide apparatus of Tolles et al. with the optimum value as claimed by the applicant, since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. *In re Boesch*, 617 F.2d 272, 205 USPQ 215 (CCPA 1980).

With respect to claims 13-16, Tolles et al. disclose steps of unstacking the disks, transporting the disks on a polishing pad and polishing the surface of the disks using a

Art Unit: 3723

slurry to remove debris on the surface of the disks (see col. 33, lines 20-32 & figs.

1,70D,70C,70E,20).

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Nishi et al. disclose a polishing apparatus having a plurality of

stack substrate disks. Bajorek discloses a plurality of glass disks.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Anthony Ojini whose telephone number is 703 305

3768. The examiner can normally be reached on 9 hrs.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Joseph Hail can be reached on 703 308 2687. The fax phone numbers for

the organization where this application or proceeding is assigned are 703 308 3590 for

regular communications and 703 746 3277 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or

proceeding should be directed to the receptionist whose telephone number is 703 308

1148.

Joseph J. Hail, III Supervisory Patent Examiner

July A Hailor

Page 5

Technology Center 3700

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September 2, 2002